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Patentanmeldung Nr. Patent application No. Demande de brevet n°

02075861.1

## PRIORITY DOCUMENT

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Electronic display device

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Electronic display device

EPO - DG 1

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(41)

The invention relates to an electronic display-device comprising: a polymer-led display comprising a geometrical arrangement of individually excitable polymer-leds for forming an image and comprising electrical connections for exciting said polymer-leds; and a light absorbing filter layer covering said display.

5 Recently, progress has been made in manufacturing these type of display-devices, which offer a cost-effective substitute for traditional display-devices, such as LCD-screens or other type of screens. These polymer-led-displays exhibit a two-dimensional structure of LED's which are electronically controlled by electrodes that are configured to connect to this pixel positions. The electrodes and peripheral electronic connections form a  
10 visible structure in said display that is distracting for a person reading out said display. Therefore, a need exists to conceal said graphics, while the same time maintaining a sufficient brightness of the polymer-led display when in use.

In the art, filter layers have been applied, with filtering properties sufficient to hide the underlying graphics of the polymer-led display, and transmitting properties for  
15 transmitting a sufficient amount of light from the polymer-leds, in order to achieve a brightness of the display.

However, no sufficient concealment was reached without undue attenuation of light emanating from the polymer-led display. Otherwise, when applying filter layers with insufficient absorbing properties, the graphics remained discernible. Therefore, due to a  
20 relatively strong light absorption in the intermediate filtering layer, the known polymer-led display has quite weak brightness properties, and a desire exists to improve the readability properties of current polymer-led displays.

The above mentioned object is solved by a display-device according to the characteristics of the preamble, wherein a semi-transparent reflective layer covers said filter  
25 layer, for transmitting light emanating from said polymer-led display and for reflecting ambient light incident on said semi-transparent reflective layer, so as to obscure said electrical connections for exciting said polymer-leds. When in use, the reflective layer is in a transmissive mode, while, when not in use, the color filter provides a dark background, thus enhancing the reflective properties of the layer. Due to the reflective properties of the semi-

transparent reflective layer, the graphics of the polymer-led are hidden while the brightness of the display is maintained at a sufficient level.

In a further embodiment, the said semi-transparent reflective layer is a reflective polarizing layer. In this embodiment, the losses in the reflective layer due to light absorption are kept optimally low. Such a polarizing layer is per se known from for instance  
5 US-patent No. 6.053.795.

In a further advantageous embodiment said polymer-led display device, said color filter and/or said semi-transparent reflective layer are coupled via an anti-reflective coating. Such coatings generate a higher light yield by optimizing the transmission of light  
10 between the subsequent layers.

In practical experiments, especially good results were achieved by applying, as a semi-transparent reflective layer, a brightness enhancing layer that is manufactured by 3M Company of St. Paul, Minnesota, under the trade designation "DUAL BRIGHTNESS ENHANCEMENT FILM".

15 It is noted that this layer, in the remainder referred as 3M-DBEF film, is a light enhancement layer which is typically used in connection with a LCD-layer in a LCD-screen. In such LCD-screens, the LCD-layer is often illuminated by an electro-luminescent light source emitting generally unpolarized light situated at the back of the LCD-layer. The 3M-DBEF layer is a reflective polarizing layer, which reflects the light of the undesired  
20 polarization state back into a electro-luminescent light source. The electro-luminescent light source provides a recycling effect, wherein the light reflected back from de DBEF light into the electro-luminescent source is returned as light of a generally unpolarized state. This light again is incident on the polarizing 3M-DBEF, thereby increasing the fraction of transmitted light having a right polarization state. In the electronic display-device according to the  
25 invention, the reflection of ambient light by this 3M-layer is quite different from the normal use of this film-material, when light emitted by a back-light is reflected by the 3M-DBEF layer. Further, from US-patent No. 6.053.795 a configuration is known, having an electro-luminescent light covered by a color filter and a reflective polarizer such as the above mentioned 3M-DBEF layer. However, this disclosure is not concerned with poly-led  
30 displays. Further, the disclosure describes the use of twofold layers of polarizing filters, wherein a reflective mode is achieved when the two polarizing layers have a predetermined orientation towards each other.

Further advantages and features will become apparent when reading the description in connection with the drawings, In the drawings:

Fig. 1 is a perspective illustration of an electronic device comprising the display according to the invention.

Fig. 2 a schematic arrangement is illustrated of a polymer-led display according the invention, having a semi-transparent reflective layer.

5 Fig. 3 shows a table with test results of two embodiments according to the invention.

10 In Fig 1, schematically, an electronic shaver 1 is illustrated equipped with the display device 2 of the invention. The shaver is a hand-held appliance comprising a synthetic housing 3, accommodating three razor heads 4. In the housing 3, an opening 5 is provided, in which the display device 2 is watertightly sealed. The shaver further is provided with a control switch 6, located behind a flexible panel 7, for turning the shaver on or off. In the off-status, the display device 2 is visually seamlessly integrated in the lining of the appliance 1, in the on-status, the display device 2 may be read out in order to identify a battery status and/or current working status of the appliance 1. As a non-limitative example, the display-  
15 device may be contained in other, preferably handheld appliances, such as mobile phones, gaming devices etc.

20 In Fig. 2, a schematic arrangement is illustrated of the electronic display-device 2 according to the invention. The display-device 2 comprises a housing 3 containing a polymer-led display 8. On the polymer-led display 8, functional information may be indicated in the form of graphics/text etc., such as battery status, time etc.

25 In the housing 3, not illustrated, various electronic components are comprised for control and power-supply of the polymer-led display 8. The polymer-led display comprises electronic connections, such as electrodes 9 connecting the individually excitable polymer-leds 10, which form a geometrical configuration on the polymer-led display 8. In order to conceal these electronic connections 9, the polymer-led display 2 according to the invention further comprises a light absorbing filter layer 11 covering said polymer-led display 8, for filtering a selected range of light emanating from said display. By said filter layer 11, a relatively dark, light absorbing background is provided, which, in combination with a semi-transparent reflective layer 12 covering said filter layer 11 forms a reflective  
30 mirror which impairs a view on the interior of the display-device 2. When not in use, the display-device 2 will look like a mirror, reflecting ambient light 13 that is incident on said semi-transparent reflective layer 12.

When the polymer-led display 8 is in use, that is, when an image is formed on the display 8, the semi-transparent reflective layer 12 will transmit light 14 emanating from said polymer-led display 8.

For reduction of losses, preferably, the semi-transparent layer 12 is a reflective  
5 polarizing layer, reflecting light polarized in a first direction and transmitting light in a second direction oriented substantially orthogonal to said first direction. Further, preferably, said polymer-led-sheet device 8, said color filter 11 and/or said semi-transparent reflective layer 12 are coupled via an anti-reflective coating 15.

In Fig. 3, test results are given for the reflective and transmissive properties of

10 two embodiments according to the invention. Four tests were performed.

In a first test, the transmissive properties of a semi-transparent layer were tested, wherein the layer consisted of a thin metal film deposited on a transparent substrate. This transmission was tested by measuring the light output of the polymer-led in the presence or absence of semi-transparent reflected layer 12. The transmission of the first embodiment  
15 of the electronic layer yields 47 %.

Then, the transmissive properties were tested in a second test, where as a semi-transparent layer a brightness enhancing layer was used, manufactured by 3M Company of St. Paul, Minnesota, under the trade designation "DUAL BRIGHTNESS ENHANCEMENT FILM". Surprisingly good results were obtained with this special film, the transmission in  
20 this second embodiment appeared to be significantly larger, up to 59%.

Likewise, the reflective properties of the display-device 2 were tested, comparing the results of the first embodiment and the second embodiment. Again, the reflective polarizing film of 3M turned out to have especially good reflective properties as compared to the embodiment comprising a thin metal film layer.

25 It will be clear to those skilled in the art that the invention is not limited to the embodiments described with reference to the drawing but may comprise all kinds of variations thereof. These and other variations are deemed to fall within the scope of protection of the appended claims.

## CLAIMS:

FPO - DG 1

06.03.2002

(41)

1. An electronic display-device comprising:

- a polymer-led display comprising a geometrical arrangement of individually excitable polymer-leds for forming an image and comprising electrical connections for exciting said polymer-leds; and

5 - a light absorbing filter layer covering said display;  
the display-device further comprising:

- a semi-transparent reflective layer covering said filter layer, for transmitting light emanating from said polymer-led display and for reflecting ambient light incident on said semi-transparent reflective layer, so as to obscure said electrical connections for
- 10 exciting said polymer-leds.

2. An electronic display according to claim 1, characterized in that said semi-transparent reflective layer is a reflective polarizing layer.

15 3. An electronic display according to any of the preceding claims, characterized in that said polymer-led display, said light absorbing filter and/or said semi-transparent reflective layer are coupled via an anti-reflective coating.

4. An electronic display according to any of the preceding claims, characterized  
20 in that the semi-transparent reflective layer is a brightness enhancing layer that is manufactured by 3M Company of St. Paul, Minnesota, under the trade designation "DUAL BRIGHTNESS ENHANCEMENT FILM".

5. Electronic appliance comprising an electronic display according any of the  
25 preceding claims.

6. Electronic apparatus according to claim 5, characterized in that it comprises an electronic shaver.

## ABSTRACT:

EPO - DG 1

06. 03. 2002

An electronic display-device comprising:

(41)

- a polymer-led display;
- a semi-transparent reflective layer covering said filter layer, for transmitting light emanating from said polymer-led display and for reflecting ambient light incident on said semi-transparent reflective layer, so as to obscure said electrical connections for exciting said polymer-leds. Due to the reflective properties of the semi-transparent reflective layer, the graphics of the polymer-led are hidden while the brightness of the display is maintained sufficiently.

10 Fig. 2.



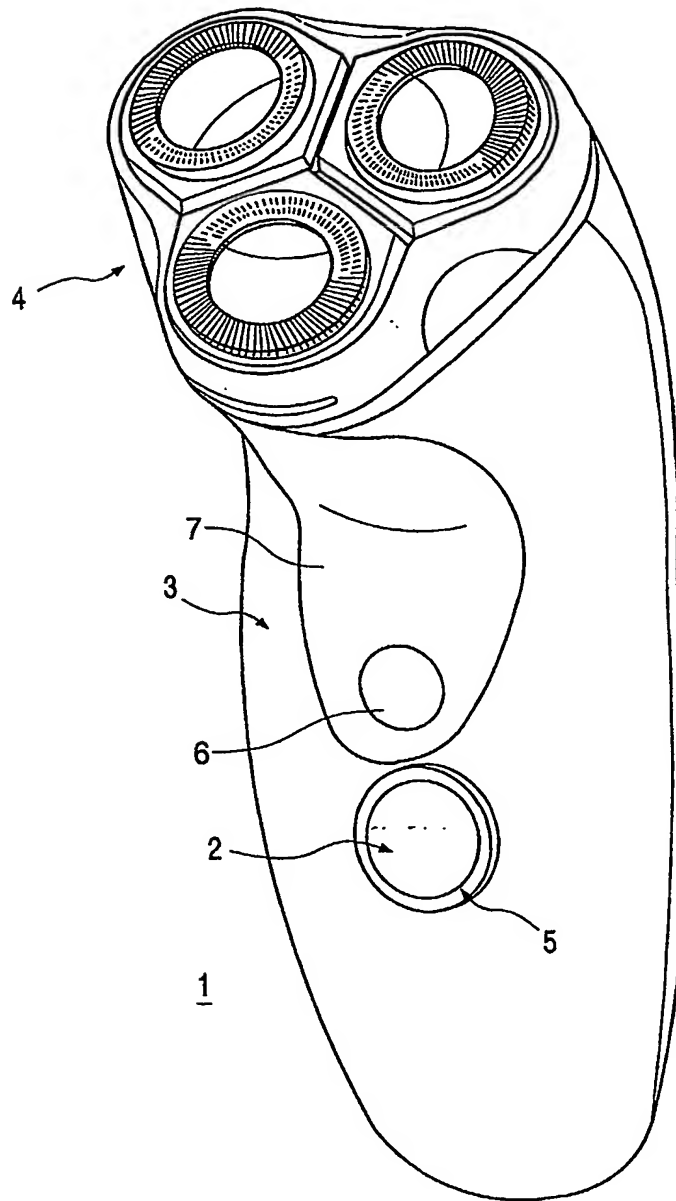


FIG. 1

2/2

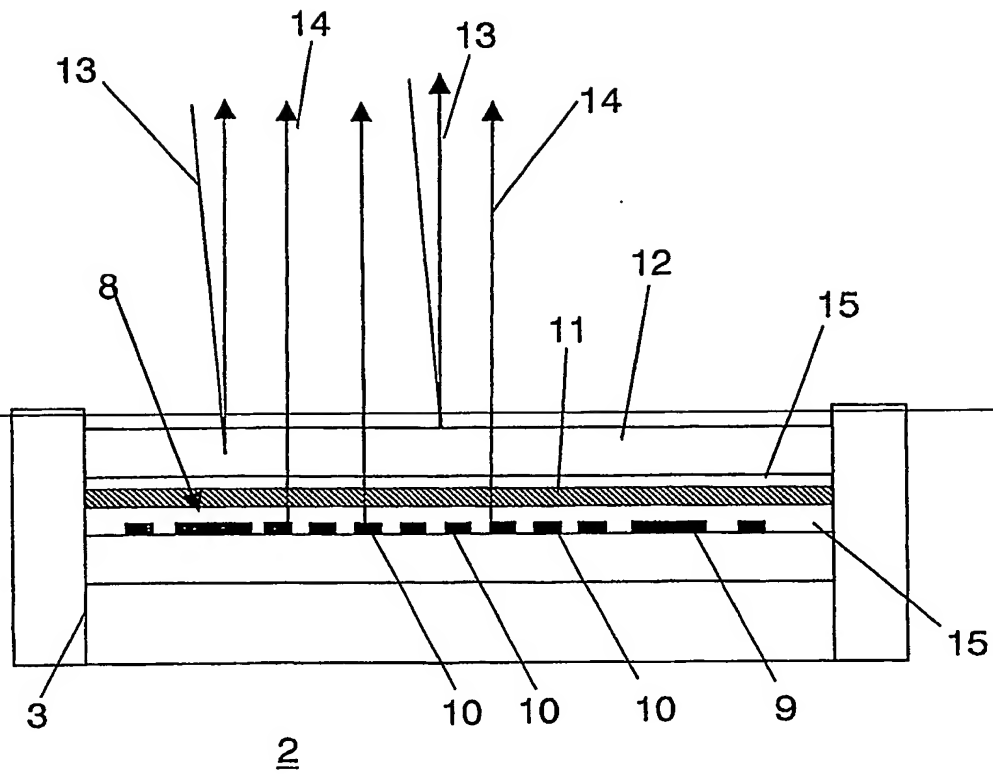


FIG.2

	Light Emission of poly-led	Mirror-effect
Poly-led having first semi- transparent reflective layer	41%	47%
Poly-led having 3M-DBEF semi-transparent reflective layer	59%	56%

FIG.3

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